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**Exam** : **C\_TS414\_2023**

**Title** : SAP Certified Associate -  
SAP S/4HANA Cloud  
Private Edition, Quality  
Management

**Version** : DEMO

1. During an inspection the lab technicians record the same test values for an inspection characteristic. Which of the following do they assign to the products?

- A. As a sample size
- B. As an inspection point
- C. As a partial lot
- D. As a batch

**Answer: B**

2. What is required in inspection planning to transfer a characteristic value from results recording of inspection lot processing.....

- A. Configuration settings
- B. Settings for the inspection type activated in the material level
- C. Master inspection characteristic linked to class characteristics
- D. Usage of the class characteristics in the task list

**Answer: C**

3. When creating a process order, what type of task list is primary used for inspection? Correct 3

- A. Routings
- B. master recipe
- C. Equipment
- D. Reference rate routing

**Answer: A, B, D**

4. You have determined a new business inspection process and need to customize a new inspection type. Which of the following activities must you complete? Correct 2

- A. Define goods movement type
- B. Assign inspection type to inspection lot origin
- C. Define default values for inspection type
- D. Assign Task list type to material types

**Answer: B, C**

5. In the material master, at which organizational level do you create Quality management (QM) data for inspection type.

- A. Client level
- B. Plant level
- C. Business area level
- D. Company code level

**Answer: B**